

# Carbonate Rock Evaluation: Petrographic Insights and Geotechnical Implications for Construction Industries in the Salt Range Region, Pakistan

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## Abstract

The China-Pakistan Economic Corridor (CPEC) has spurred a massive construction drive in Pakistan, necessitating the exploration of diverse natural aggregate sources to sustain this development. Therefore, this study delves into the petrographic characteristics and mechanical properties of carbonate rocks from the Chichali Gorge (Lockhart and Nammal Formations) and Zaluch Gorge (Amb Formation) in the Western Salt Range, Pakistan. Employing geotechnical analyses adhering to British Standards (BS) and American Society for Testing and Materials (ASTM) standards, various laboratory analyses were conducted. Simple regression analysis unveiled interrelationships among physical parameters. Petrographic scrutiny categorized Lockhart (LF<sub>Pal</sub>) and Nammal (NF<sub>Eo</sub>) Formations as wackestone and Amb Formation (AF<sub>Pm</sub>) as mudstones. Calcite and bioclasts emerged as primary components, shaping the limestones. Petrographic insights elucidated the rocks' engineering traits, establishing correlations between petrography and diverse physical and mechanical properties. Notably, Unconfined Compressive Strength (UCS) and Unconfined Tensile Strength (UTS) exhibited direct associations with calcite content but inverse correlations with porosity and bioclasts. Rocks with higher porosity and water absorption displayed diminished strength, while those with lower porosity exhibited robust strength metrics. Based on these analyses, LF<sub>Pal</sub> and NF<sub>Eo</sub> emerged as pivotal sources for small- and large-scale projects, including CPEC. However, due to their elevated silica content, caution is advised concerning AFP<sub>m</sub> aggregates. This study provides valuable insights for construction endeavors, ensuring informed material selection for optimal project outcomes in the CPEC framework.

## Keywords

China-Pakistan Economic Corridor; Carbonate rocks; Petrography; Geotechnical analysis; Construction materials; Geological characteristics; Infrastructure development; CPEC projects



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## Introduction

Aggregates play a vital role in reinforcing composite materials, reducing shrinkage, and ensuring cost efficiency. Given that aggregates can constitute up to 70% of a concrete mixture's volume, it is essential to scrutinize their chemical, physical, mechanical, and mineralogical properties. These factors significantly impact the concrete's quality and durability (Neville and Brooks, 1999). Consequently, aggregates sourced from natural sites like gravel pits, riverbeds, and rocks must possess the ability to withstand abrasion, disintegration, and crushing (Umar and Wamuziri, 2016; Mamlouk and Zaniewski, 2018; Asif et al., 2022).

Aggregate degradation leads to reduced particle angularity, altered surface texture, and decreased size, thereby lowering shear strength and aggregate grade. Aggregate degradation (AD) is a key factor in the failure mechanism of aggregate materials and can often be predicted from rock strength. Moreover, the suitability of rocks for construction purposes relies heavily on their mineralogical composition. The Uniaxial Compressive Strength (UCS) of rock aggregate shows an inverse relationship with its mineral components, including bioclasts, cement, and texture, as highlighted in the study by Asif et al. (2022) and Kamran et al., 2022. Additionally, the modal mineral composition and grain size significantly impact rocks' physical and mechanical properties, as evidenced by the research conducted on Early Eocene Sakesar Limestone by Akram et al., 2017.

The petrographic characteristics of source rock and subsequent processes, such as hydrothermal activity, faulting, weathering, and folding, have a significant impact on the physico-mechanical and durability characteristics of crushed rock aggregate (El-Aal et al., 2021; Zhou et al., 2021). Mineral constituents, hardness, chemical stability, porosity, and composition all impact these qualities. During the petrographic examination of aggregates, constituents such as mineralogy, bioclasts, matrix type, micro-fractures, and texture determine the aggregate quality (Naeem et al., 2014; Hamdi et al., 2015; Petrounias et al., 2018; Sun et al., 2021).

In addition to the influence of mineralogical composition and physico-mechanical properties on aggregate quality, it is crucial to consider other factors related to concrete, such as Alkali-Aggregate Reaction (AAR). AAR encompasses both Alkali-Silica Reaction (ASR) and Alkali-Carbonate Reaction (ACR). Failure to take adequate measures against AAR can lead to detrimental effects on the strength, performance, and durability of concretes (Akhnoukh and Buckhalter, 2021). ASR and ACR result from the reaction between alkalis and specific reactive mineral components like strained  $\text{SiO}_2$  and  $\text{CaMg}(\text{CO}_3)_2$ , respectively (Sanchez et al., 2014). Previously regarded as chemically inert, certain aggregates were later found to be reactive, forming strong bonds at the aggregate and mixture peripheral levels (Shetty and Jain, 2019). In combination with chemical analyses, petrographic investigations play a vital role in distinguishing between reactive and non-reactive minerals. These studies also enable the analysis of reaction rims, silicate gels, micro/macro-structural behaviors, and the carbonation process within structural concrete (Singh et al., 2007; Ransinchung et al., 2008; Andriani, 2021).

Pakistan possesses abundant limestone aggregates, which are crucial for construction (Arshad and Qiu, 2012; Almajed et al., 2021). Various parts of Khyber Pakhtunkhwa have been studied for their physical, mechanical, thermal, and chemical properties, which are vital for construction industries (Bilqees et al., 2012, 2015; Rehman et al., 2020; Hassan et al., 2020; Asif et al., 2021). Identifying new, accessible, and cost-effective aggregate reserves is imperative, especially in regions like the Western Salt Ranges, Pakistan. The CPEC is a huge bilateral initiative to build infrastructure in Pakistan to improve trade with China and further integrate the regional countries. The CPEC-related projects include but are not limited to, the development of roads, bridges, and tunnels (Pakistan Ministry of Planning Report, 2017). Furthermore, the CPEC project's prospects imply major building operations that will necessitate a large number of aggregate deposits, particularly limestone. The limestone-rich Western Salt Range, depicted in Fig. 1, holds the potential to meet this demand. Considering the study area's significance, our research delves into detailed petrographic and geotechnical analyses of limestone from the Western Salt Range. We have specifically explored the carbonate rocks of Chichali Gorge (Lockhart and Nammal Formations) and Zaluch Gorge (Amb Formation) in the Western Salt Range, Pakistan. Beyond assessing its suitability for concrete aggregate, our study also aims to uncover relationships between physico-mechanical properties and petrographic attributes in these limestone sources.

## Geology of the Study Area

The Late Permian Amb Formation ( $\text{AF}_{\text{Pm}}$ ), Paleocene Lockhart Formation ( $\text{LF}_{\text{Pal}}$ ), and Eocene Nammal Formation ( $\text{NF}_{\text{Eo}}$ ) were chosen for the important engineering evaluation.

The location of key stratigraphic sections was selected using the Geological Survey of Pakistan toposheet number 36 P/14. The Zaluch Gorge (Longitude  $32^\circ 47' 00''$  -  $32^\circ 47' 2''$  N and Latitude  $71^\circ 38' 50''$  -  $71^\circ 38' 51''$  E).  $\text{AF}_{\text{Pm}}$  has a thickness of 47-88 meters (m) and was distinguished by sandstone, limestone, and shale. The sandy limestone is yellowish to grey and medium to thick-bedded. The sandstone is brownish-grey in color, medium-grained, calcareous, and thick-bedded (Shah, 1977).

The Chichali Gorge is located in Trans Indus Ranges, Mianwali District (Pakistan) and occurs in the survey of Pakistan topographic sheet No 38 P/5 (Lat.  $32^\circ 59' 36''$  N and Long.  $71^\circ 24' 14''$  E).  $\text{LF}_{\text{Pal}}$  contains grey to light grey,

medium-bedded, nodular limestone with trace quantities of grey marl and dark bluish grey, calcareous shale that may be found in the Salt Range and Trans-Indus Ranges (Shah, 1977). The NF<sub>Eo</sub> is comprised of argillaceous limestone, marl, and shale overall. The limestone and marl are light grey-bluish grey, while the shale is grey-olive green in color.

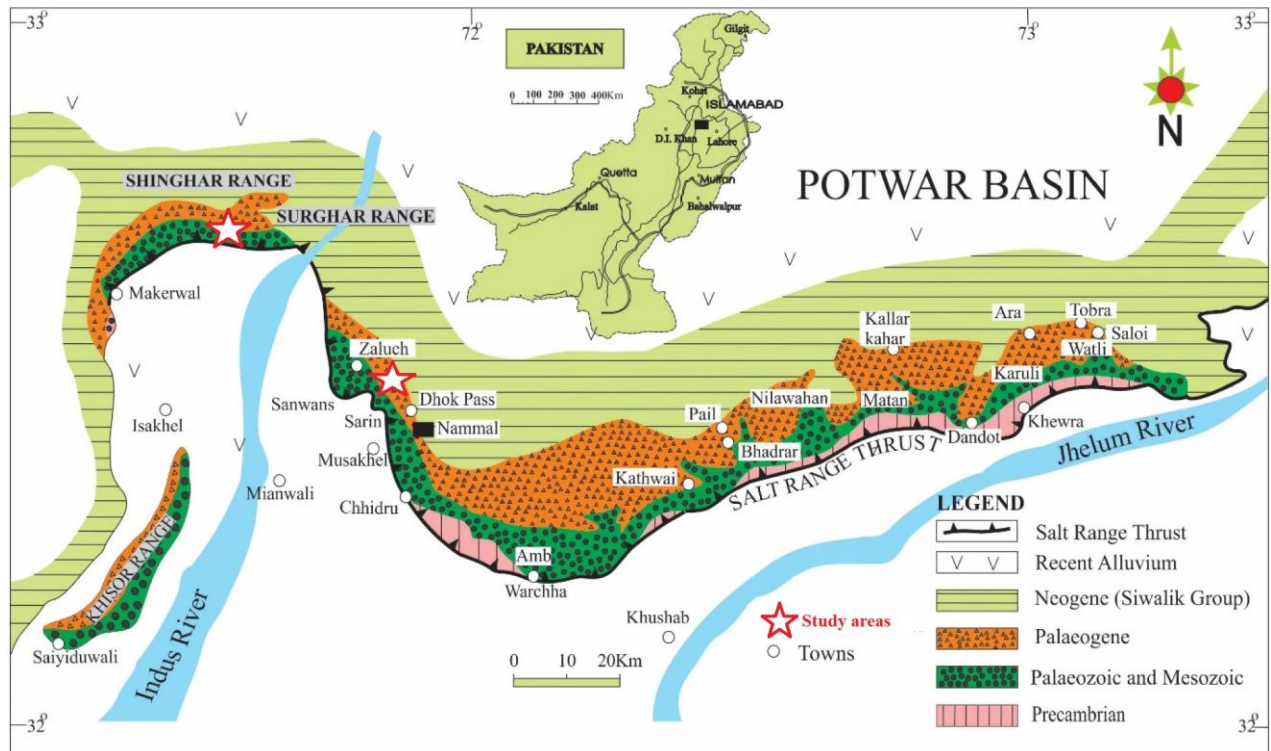


Fig. 1: Geological map showing the location of the study area in Chichali and Zaluch Gorge Western Salt Range Pakistan (modified after Jan et al., 2016).

## Materials and Methods

A comprehensive field expedition was organized in the Western Salt Ranges to gather field data, procure appropriate bulk, and grab rock samples for subsequent laboratory analysis. Additionally, detailed observations of outcrops and macroscopic characteristics, including texture, thickness, and color, were meticulously documented during the fieldwork.

For detailed petrographic and physico-mechanical investigations, bulk samples (minimum 1ft<sup>3</sup> with a weight of about 10–15 kg) were collected from the outcrops of AF<sub>Pm</sub>, NF<sub>Eo</sub>, and LF<sub>Pal</sub> in Zaluch and Chichali Gorge, respectively, in the Potwar Basin. These samples were then carried to the Geotechnical Laboratory at the National Center of Excellence in Geology (NCEG), University of Peshawar, for coring and crushing of the samples. For each sample, a core with a length-to-diameter ratio (L/D) of 2.0-2.5 having a diameter of not less than 50 mm was used (ASTM D-4543-19). Six cores were extracted from each bulk sample, and then the remaining samples were crushed for geotechnical tests performed except for the Alkali carbonate reaction (ACR), which was done at Pakistan Council of Scientific and Industrial Research (PCSIR) Lab Peshawar while petrographic analysis was carried out at Department of Geology, University of Peshawar. The aggregate samples were carefully selected to meet specific size requirements outlined by ASTM standards. These sizes were obtained after processing the crushed aggregate to ensure compliance with the prescribed specifications.

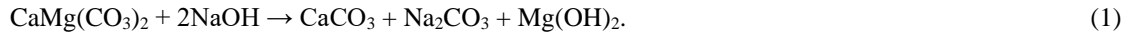
## Petrography

For the detailed petrographic analysis, 12 thin sections (4 from each bulk sample) were prepared. Petrographic features such as mineralogy and texture were observed using a polarized light microscope (Model Olympus BX51). Correlations between petrographic and various physical and strength properties were established.

## Alkali carbonate reaction (ACR)

ACR is a chemical reaction in either concrete or mortar between hydroxyl ions (OH<sup>-</sup>) of the alkalis (sodium and potassium) from cement (or other sources) and certain carbonate rocks, particularly calcitic dolostone and

dolomitic limestones, present in some aggregates. For the ACR reaction (Gillot and Swenson, 1969), the underlying process Eq. (1) is used.



The reaction is commonly accompanied by dedolomitization and expansion of the affected aggregate particles, resulting in abnormal expansion and cracking of concrete. This procedure can swiftly determine whether or not a certain carbonate rock (limestone, dolostone, or calcitic-argillaceous-dolostone) is suitable to use as concrete aggregate by measuring its alkaline reactivity. A possible ACR could be detrimental to concrete durability if the expansion rate exhibited by a sample is higher than 0.10% (Mansour et al., 2023).

### Geotechnical Analysis

All engineering examinations adhered to the established global standards outlined by the American Society for Testing and Materials (ASTM) as well as the British standards (BS). The process involved drilling bulk samples to acquire cores destined for mechanical testing, while the remaining bulk samples were crushed into aggregate size for aggregate testing purposes. The analysis performed, the respective methods, and the testing conditions are described in Tab. 1:

Tab. 1. Geotechnical tests according to ASTM and BS standards

S No.	Number of tests performed	Standards followed	Number of samples tested
1	Soundness Test	ASTM C 88	3 bulk samples (one from each formation)
2	Los Angeles Abrasion Value	ASTM C 131	3 bulk samples (one from each formation)
3	Aggregate Impact Value	BS 812-112	3 bulk samples (one from each formation)
4	Unconfined Compressive Strength	ASTM D 2938-95	6 cores (2 from each bulk sample)
5	Unconfined Tensile Strength	ASTM D 3967	6 cores (2 from each bulk sample)
6	Specific Gravity and Water Absorption	ASTM C 127	3 bulk samples (one from each formation)
7	Bulk Density/Unit Weight Determination	ASTM C 29/C 29	3 bulk samples (one from each formation)
8	Point Load Test (Is50)	ASTM D 5731	6 cores (2 from each bulk sample)
9	Alkali Carbonate Reaction	ASTM C 1260	3 samples (one from each formation)

## Results and Discussion

### Petrographic evaluation:

Thin sections were prepared for the detailed petrographic examination of limestone from the AF<sub>Pm</sub>, LF<sub>Pal</sub>, and NF<sub>EO</sub>. It also explains the engineering properties of rocks and the relationship between petrography and different physical and mechanical properties.

The limestone of AF<sub>Pm</sub> is sandy, brownish grey, medium-bedded, and richly fossiliferous with massive productus (*brachiopod*). According to Dunham's classification scheme (1962) of limestone, AF<sub>Pm</sub> is classified as mudstone. The calcite content dominates and ranges from 30-40%, with an average of 34%. The bioclasts in the formation are fusulinids and brachiopod spine ranging from 15-25% with an average of 28%. Silica content is high, ranging from 28-30% with an average of 29%, while dolomite ranges from 6-10% with an average of 9% (Tab. 2). The presence of stylolites suggested that the rocks had been chemically compacted, possibly due to prior overburden or tectonic stresses.

Tab. 2. Petrographic analysis of the studied samples from Amb, Nammal, and Lockhart Formations.

Thin sections	Calcite (%)	Silica (%)	Dolomite (%)	Bioclasts (%)	Fractures/veins	Dunham classification
AF <sub>Pm</sub> 1	35	30	10	15	Fracture	Mudstone
AF <sub>Pm</sub> 2	30	30	10	20	Fracture/stylolites	Mudstone
AF <sub>Pm</sub> 3	40	28	6	25	---	Mudstone
AF <sub>Pm</sub> 4	30	29	10	25	Fracture	Mudstone
Mean	34	29	9	28		
LF <sub>Pal</sub> 1	80	3	7	10	---	Mudstone
LF <sub>Pal</sub> 2	70	2	6	20	---	Wacke-Mudstone
LF <sub>Pal</sub> 3	70	3	7	20	Fracture/vein	Wackestone
LF <sub>Pal</sub> 4	70	4	4	23	---	Wackestone
Mean	73	3	7	18		
NF <sub>Eo</sub> 1	55	5	10	25	Fracture	Wackestone
NF <sub>Eo</sub> 2	70	2	5	23	---	Wackestone
NF <sub>Eo</sub> 3	70	2	5	25	Fracture	Wackestone
NF <sub>Eo</sub> 4	70	1	4	27	---	Wackestone
Mean	66	3	6	25		

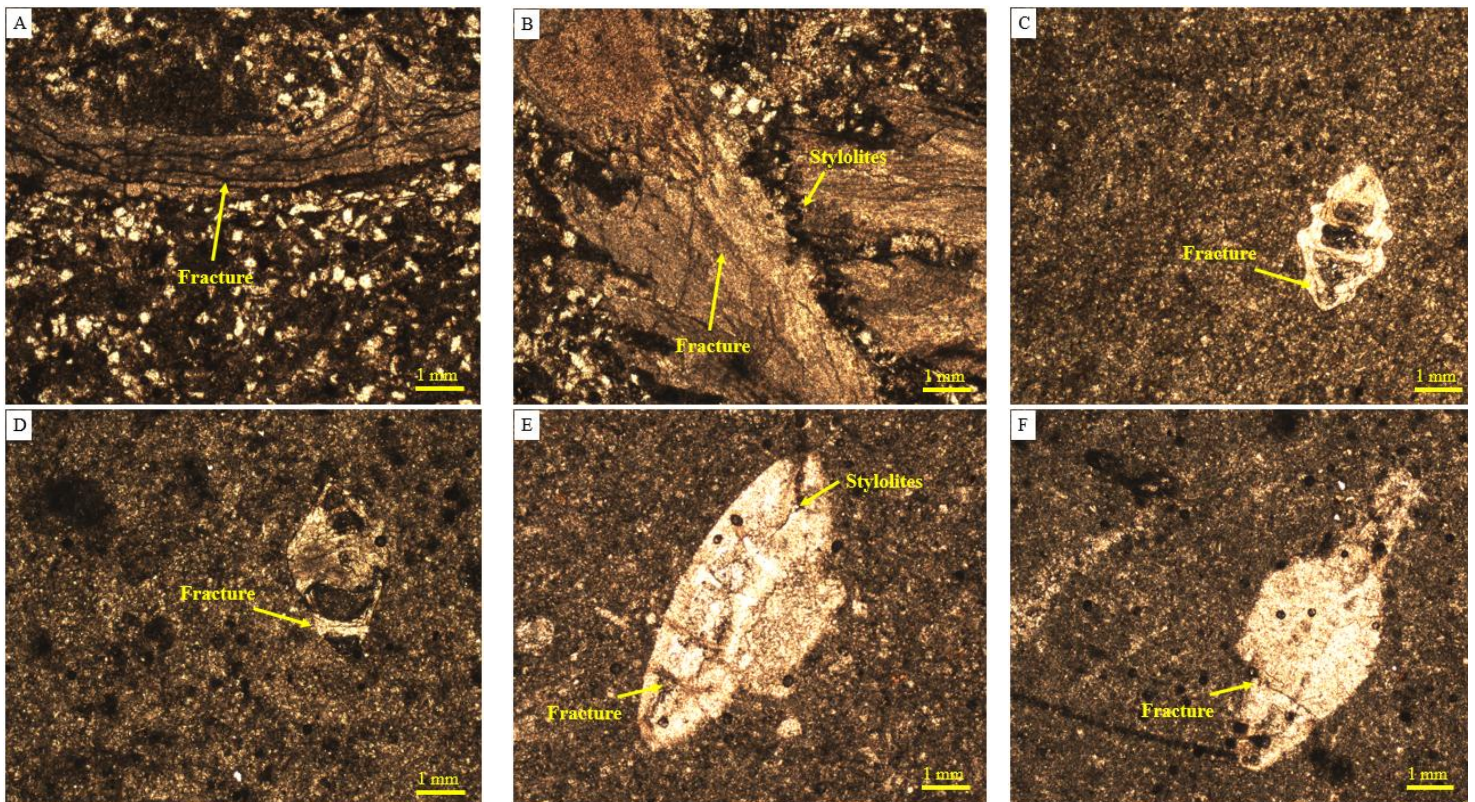


Fig. 2: Photomicrographs of the studied limestones. **A-B** Amb Formation (AF<sub>Pm</sub>), **C-D** Lockhart Formation (LF<sub>Pal</sub>) and **E-F** Nammal Formation (NF<sub>Eo</sub>). **A** fractured brachiopod spine. **B** Stylolites. **C** larger benthic Foram (fracture). **D** Assilina Missila (also having fracture). **E & F** Assilina Numulite (having stylolites and fractures)

In the Study area, the LF<sub>Pal</sub> is grey to light grey, medium-bedded, nodular limestone. The LF<sub>Pal</sub> has abundant foraminifers, corals, mollusks, echinoids, and algae. According to Dunham's scheme (1962), the formation is

characterized by wackestone depositional texture. The calcite abundance ranges from 70-80%, averaging 73%. The bioclast content of the formation is from 10-23% with an average of 18%, which are larger benthic foraminifera (*Discocyclina*, *Miscellanea miscella*) and planktonic foraminifera. Silica and dolomite are present with the mean values of 3 and 7, respectively. Fractures and calcite-filled fractures are seen in thin sections.

In the study area, the NF<sub>Eo</sub> is composed of shale, marl, and argillaceous limestone. The lower part tends to be shaly and marly, while the upper part is limestone-dominated. The formation contains forams and mollusks. According to Dunham's classification (1962), the studied NF<sub>Eo</sub> is referred to as wackestone. The calcite ranges from 55-70%, averaging 66%. The bioclasts, ranging from 23-27% with an average of 25%, encompass planktonic foraminifera, larger benthic foraminifera (*Assilina*, *Ranikothalia*, *Discocyclina*, and *nummulites*), echinoderm spine and brachiopod. Silica and dolomite are present with the mean values of 3 and 6, respectively. Further, diagenetically, it is characterized by neomorphic alteration.

**Alkali Carbonate Reaction (ASTM C-586)**

The studied limestones having expansions <0.1% (Table 3), revealing an innocuous nature, suggest that the studied samples may be free of ACR and are within the allowed range according to the ASTM C-586. The current study is consistent with the findings of Anjum et al., 2018, Naeem et al., 2019, Ullah et al., 2020, and Asif et al., 2022, who found that the deleterious minerals in cement concrete are regarded as harmless with ACR threshold values of 0.10%.

**Physicomechanical evaluation**

The physical and mechanical properties of the limestone aggregate from the AF<sub>Pm</sub>, LF<sub>Pal</sub>, and NF<sub>Eo</sub> are briefly discussed in this section.

**Sulphate Soundness Test (ASTM C 88)**

The soundness test aims to assess the extent of disintegration and deterioration experienced by geological materials under various weathering conditions (AASHTO, 2009). It is essential for aggregate materials to demonstrate resistance against degradation caused by factors such as thermal fluctuations, freeze-thaw cycles, and the presence of salt minerals within particle pores. Utilizing geological materials prone to weathering effects as aggregates is discouraged to mitigate the risk of structural failure under field conditions. Soundness values for the analyzed samples of AF<sub>Pm</sub> is 8.8%, while for LF<sub>Pal</sub> and NF<sub>Eo</sub> samples are 2.1% and 2.3% (Tab. 3). The results reveal that the studied rocks have enough resistance to freezing and thawing effects and are well within the range of permissible limits, i.e., 16% (ASTM-C 88–13).

**Los Angeles Abrasion Value/Test (ASTM C 131)**

LAHV measures the wearing capacity or strength of a rock owing to the rubbing action of steel balls with aggregates, results in powdering, and the resistance to wear and impact is computed. This resistance of aggregate to abrasion is key when used in structures like concrete pavements and roads that constantly remain under heavy load. The abrasion value for AF<sub>Pm</sub> is 44.7%, which is not within the allowed limit, i.e., 40% (ASTM), while for the samples of LF<sub>Pal</sub> and NF<sub>Eo</sub>, 20.5% and 23.3% lie within the permissible limit (Tab. 3).

Tab. 3. Geotechnical analysis of Amb, Lockhart, and Nammal formations with their mean values

Geotechnical tests	Amb Formation (AF <sub>Pm</sub> )	Lockhart Formation (LF <sub>Pal</sub> )	Nammal Formation (NF <sub>Eo</sub> )
	Mean		
Soundness (%)	8.8	2.1	2.3
Loss Angeles Abrasion Value (%)	44.7	20.5	23.3
Aggregate Impact Value (%)	33.4	15.1	16.4
Unconfined Compressive Strength (MPa)	29.2	39	34
Unconfined Tensile Strength (MPa)	5.05	7.95	6.05
Specific Gravity (g/cm <sup>3</sup> )	2.61	2.64	2.62
Water absorption (%)	0.33	0.10	0.16
Unit Weight/Bulk Density (g/cm <sup>3</sup> )	2.49	2.55	2.54
Point Load (Is50)	5.65	8.07	7.75

Aggregate Porosity (%)	0.85	0.28	0.42
Alkali Carbonate Reaction (%)	Expansion < 0.1% indicating innocuous nature	Expansion < 0.1% indicating innocuous nature	Expansion < 0.1% indicating innocuous nature

**Aggregate Impact Value (BS 812–112)**

Aggregate impact values assess the ability of aggregates to withstand sudden loads and stress. Aggregates with lower strength may undergo degradation when exposed to abrupt impact loads. The proficiency of the source material serves as a critical indicator of aggregates possessing robust strength and durability. The impact value for the AF<sub>Pm</sub> is 33.4% (Tab, 3), while for LF<sub>Pal</sub> and NF<sub>Eo</sub> are 15.1 and 16.4, respectively. Moreover, the aggregate impact values of LF<sub>Pal</sub> and NF<sub>Eo</sub> were well within the permissible range limits, i.e., <30% according to BS 812-112.

**Unconfined Compressive (ASTM D 2938) and Tensile Strength (ASTM D 3967)**

Unconfined Compressive Strength (UCS) is a crucial mechanical property used to quantify the maximum compressive stress a material can withstand under unconfined conditions. It is determined by subjecting a cylindrical or cubical specimen to axial loading until failure. UCS is a fundamental parameter in geotechnical and civil engineering, providing insights into the rock load-bearing capacity and its response to applied stress without lateral confinement. The measured UCS values for AF<sub>Pm</sub> are 29; for LF<sub>Pal</sub>, the UCS value is 39; and for the NF<sub>Eo</sub> sample, the UCS value is 34 (Tab. 3). All these samples can be categorized as moderately strong according to Anon, 1977, moderately strong according to Anon, 1979, moderate strength according to Anon, 1981 and low to medium-strong rocks according to ISRM, 2007 (Table 4).

Unconfined Tensile Strength (UTS) is a material property that signifies the maximum tensile stress a material can endure before failure. Unlike compressive strength, which measures resistance to compression, UTS assesses a material's ability to withstand stretching or pulling forces. This parameter is crucial in structural and materials engineering, guiding the design and selection of materials for applications where tensile forces are a significant consideration. The UTS value is determined by subjecting a specimen to axial loading until it fractures due to tensile stress. UTS is the measure of the tensile strength by applying a vertical load to develop tension across the diameter of a rock disc being subjected to compression. UTS values for AF<sub>Pm</sub>, LF<sub>Pal</sub>, and NF<sub>Eo</sub> are 5.05, 7.95, and 6.05 respectively.

Tab. 4. Grades of unconfined compressive strength (Geological Society Engineering Group Working Party 1977; Commission of Engineering Geological Mapping of the IAEG; ISRM Commission on the Classification of Rocks and Rock Masses 1981; ISRM 2007)

Geological Society (Anon,1977)		IAEG (Anon,1979)		ISRM (Anon, 1981)		ISRM (2007)	
Term	Strength (MPa)	Term	Strength (MPa)	Term	Strength (MPa)	Term	Strength (MPa)
Very weak	< 1.25	Weak	< 15	Very low	< 6	Very High	>250
Weak	1.25-5	Moderately strong	15-50	Low	10-20	High	100-250
Moderately weak	5-12.50	Strong	50-120	Moderate	20-60	Medium	50-100
Moderately strong	12.50-50	Very strong	120-130	High	60-200	Low	25-50
Strong	50-100	Extremely strong	> 130	Very high	> 200	Weak	5-25
Very strong	100-200					Very weak	1-5
Extremely strong	> 200					Extremely weak	0.25-1

**Specific gravity, water absorption, and aggregate porosity (ASTM C 127)**

Specific gravity is a fundamental property that quantifies the density of a material relative to the density of water. In the context of aggregates, it provides valuable information about the overall mass and volume relationship. Specific gravity is calculated by dividing the mass of a given aggregate volume by the mass of an equal volume of water. This property is crucial in assessing the quality of aggregates, as it can indicate the presence of lightweight or porous materials that may affect the overall performance of concrete or construction applications. The mean specific gravity of the studied samples from AF<sub>Pm</sub> is 2.610, for LF<sub>Pal</sub>, it is 2.64, and for NF<sub>Eo</sub>, it is 2.62 (Tab. 3). Rocks with a specific gravity of 2.55 or higher are deemed suitable for robust construction projects, according to standards like Blyth and de Freitas, (1974) and ASTM C127-15. Therefore, all the samples analyzed in this study meet the criteria for construction purposes.

Water absorption is a measure of the amount of water that an aggregate can absorb under specific conditions. It is expressed as a percentage of the aggregate's weight and is determined by immersing the aggregate in water and measuring the change in weight over time. Water absorption is a critical parameter in evaluating the durability of aggregates, as excessive water absorption can lead to issues such as freeze-thaw damage, reduced strength, and increased susceptibility to chemical reactions. Low water absorption is generally desirable in high-quality aggregates for construction. Rocks with high absorption values tend to have elevated porosities, making them unsuitable for heavy construction purposes. In the case of the tested samples,  $AF_{Pm}$  has a mean absorption value of 0.33,  $LF_{Pal}$  has a mean value of 0.10, and  $NF_{Eo}$  has a mean absorption value of 0.16 (Tab. 3). However, all these values fall within the permissible range (<2%) for using these rocks as dimension stones and engineering materials.

Aggregate porosity refers to the volume percentage of void spaces or pores within the aggregate structure. These voids can be interconnected or closed, influencing the overall permeability and durability of the material. Porosity is a key factor in understanding the internal structure of aggregates, and it can affect properties such as strength, durability, and resistance to environmental factors. High porosity may indicate a higher susceptibility to moisture-related issues, making it an essential consideration in assessing aggregate quality for various construction applications. Porosity is characterized by the ratio of the volume of voids to the entire bulk volume of the rock. A rock's durability is influenced by its porosity. For instance, fine-grained rocks are more resilient than coarse-grained rocks (Bell, 2007). A rock's shape, size, and mineral arrangement are the key factors of its porosity (Peng and Meng, 2002). The average porosity value for  $AF_{Pm}$  is 0.85; for  $LF_{Pal}$ , it is 0.28; and for  $NF_{Eo}$ , it is 0.42 (Tab. 3).

### **Bulk Density/Unit Weight (ASTM C 29/C 29)**

Bulk density, also known as unit weight, is a fundamental property used to quantify the mass of a material per unit volume. In the context of aggregates or soils, it is a crucial parameter that provides insights into the compactness and overall mass distribution within a given volume. The bulk density is calculated by dividing the mass of the material by its corresponding volume, including both solid and void spaces.

Bulk density is a key consideration for various applications in construction and geotechnical engineering. It influences the design of structures, the stability of slopes, and the performance of materials in construction. High bulk density often indicates a more compact and dense material, while low bulk density may suggest increased porosity or void spaces.

Bulk density is commonly determined by measuring the mass of a known material volume, including solid and void spaces. This property is essential in evaluating the suitability of materials for different engineering purposes and guiding decisions related to compaction, settlement, and overall structural integrity. The unit weight of aggregate used in concrete normally ranges from 1.20 to 1.75 g cm<sup>-3</sup> (ASTM C29/C29M-17), and the unit weight of the investigated samples exceeds the allowed limit for use as an engineering material (Tab. 3)

### **Point Load Test (Is50) (ASTM D 5731)**

In a point load test, Is50 refers to the Point Load Strength Index at a 50 mm core diameter. It measures the load per unit width required to break a rock sample of specific dimensions. This index is crucial for assessing rock strength and its suitability for various engineering applications, such as construction and mining. In this index test, a rock specimen is subjected to an increasingly concentrated force until failure occurs by splitting the specimen. Coaxial, truncated conical platens are used to apply the concentrated load. The failure load determines the point load strength index and estimates the uniaxial compressive strength. The measured values of PLT for  $AF_{Pm}$ ,  $LF_{Pal}$ , and  $NF_{Eo}$  are 5.65, 8.07, and 7.75 MPa, respectively (Tab. 3), which makes those rocks strong, according to the strength classification of rocks by Selby, 1980.

### **Comparison of $AF_{Pm}$ , $LF_{Pal}$ , and $NF_{Eo}$ with other limestones.**

The studied limestone deposits of Pakistan are extensively used as a prime source of lime in various industries like cement, paint, fertilizers, steel, glass, etc., as aggregate and dimension stone in the construction industry, owing to their supreme quality limestone. A comparative account of the various physical properties of the various well-known limestone deposits of Pakistan and the limestone of  $AF_{Pm}$ ,  $LF_{Pal}$ , and  $NF_{Eo}$  are summarized in Tab. 5. This comparison shows that the studied limestone units of the Western Salt Range are appropriate for use in various industries and as an aggregate source in the construction sector, except for the  $AF_{Pm}$ , as these aggregates should be used with extra caution due to high silica content, LAAV, soundness, and porosity values.

## **Regression Analysis**

### **Influence of petrographic characteristics on engineering properties**

The data about physicomaterial aspects and petrography were plotted into a regression analysis to examine the interconnections between the petrographic and engineering features (Figs. 3, 4). According to Ramsay, 1974,



and Lees & Kennedy, 1975, petrographic characteristics and microstructure influence aggregate characteristics, and rock's petrographic and textural features control its mechanical characteristics. Therefore, the effects of the petrographic contents on engineering properties are very important for the suitability of aggregate sources. The objective of the regression analysis is to minimize the squared deviations of measured points from the fitted line, which was calculated via the points. Calculations were also made to determine the fitted lines' equations and coefficients of determination ( $R^2$ ). Regression models explain most of the variability in  $y$  when ( $R^2$ ) is close to 1. The model is considered significant as long as the  $p$ -value is less than 0.05 (Brett, 2004).

Figures 3 and 4 (a-c) present correlations between the studied limestones' petrographic properties, specifically calcite and bioclast concentration, as well as the strength properties (UCS and UTS). Notably, a strong linear relationship was observed between the concentration of calcite and the strength characteristics (UCS, UTS, and PLT) of the analyzed limestones, with  $R^2$  values of 0.86, 0.73, and 0.99, respectively. Conversely, a significant inverse relationship ( $p \leq 0.05$ ) was identified between bioclast content and the strength properties (UCS, UTS, and PLT) of the limestones, with  $R^2$  values of 0.64, 0.48, and 0.65, respectively. These findings align with similar results reported by researchers such as Naeem et al. (2014), Asif et al. (2022), Kamran et al. (2022), and Hussain et al. (2022). Comparative studies by Naeem et al. (2014) on Margalla Hill Limestone (ML) and Lockhart limestone (LL) in the Rumli region of Islamabad, Pakistan, and by Asif et al. (2022) on Eocene carbonates for engineering structures, corroborate the observed correlations. Additionally, research by Kamran et al. (2022) and Zada et al. (2023) exploring similar correlations for aggregates yielded comparable and significant results. It is noteworthy that, in contrast to our current study, previous investigations reported a positive relationship between UCS and calcite as well as PLT and calcite contents. They also noted an inverse relationship between UCS and bioclasts and porosity.

Our analysis has established statistically significant models for the correlations between UCS and petrographic content, as well as PLT and petrographic content, supported by  $p$ -values lower than 0.05. These findings contribute valuable insights into the relationship between the mineral composition of limestones and their mechanical properties, enhancing our understanding of their engineering applications.

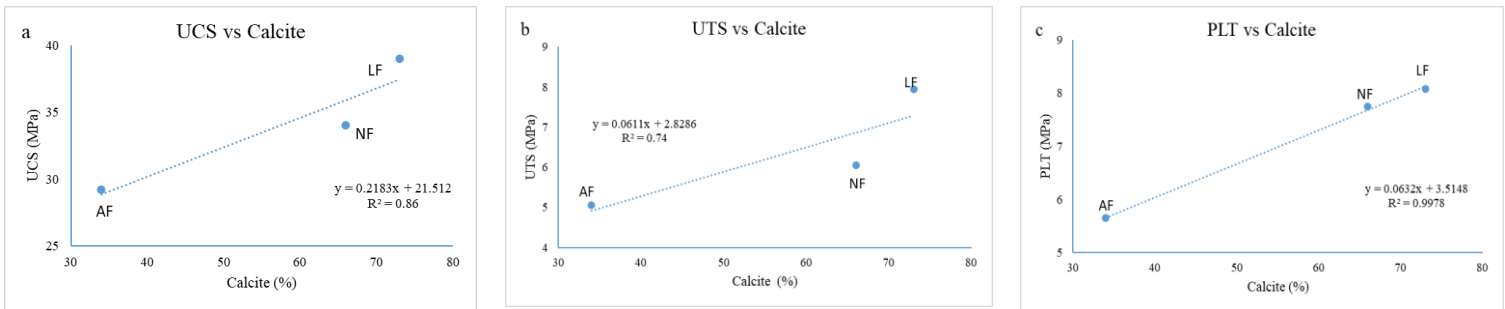


Fig. 3: a-c showing the correlation of calcite with strength properties (UCS, UTS, and PLT)

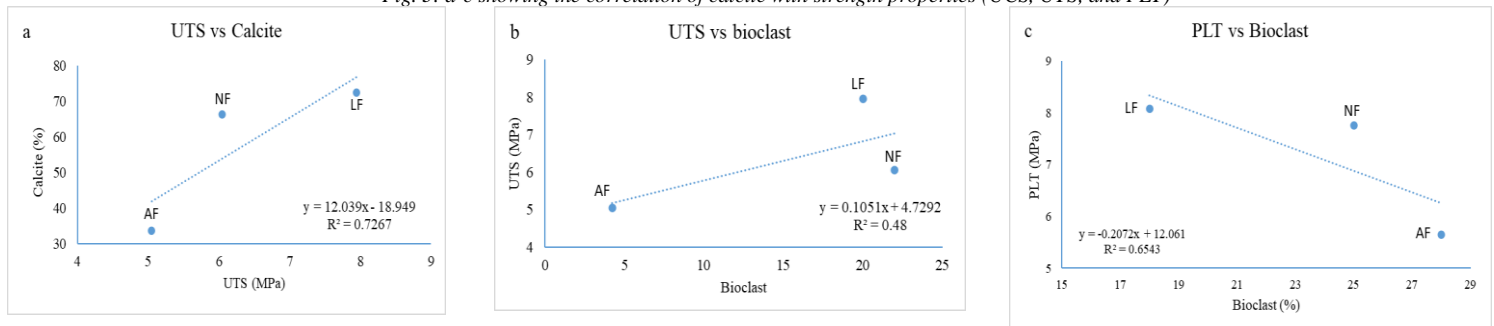


Fig. 4: a-c showing the correlation of bioclast content with strength properties (UCS, UTS, and PLT)

### Correlation among engineering properties

Strength properties of rocks, such as uniaxial compressive strength (UCS) and tensile strength, are crucial factors in determining their utility in engineering applications. Generally, a positive correlation exists between UCS and tensile strength in most engineering materials, indicating that higher compressive strength is often associated with higher tensile strength (Farmer, 1983). However, in the case of rock cores, although a positive trend exists, the correlation between UCS and tensile strength is relatively weak due to the inherent strength disparity between compression and tension in rocks. Rocks exhibit significantly higher strength under compression than tension, resulting in lower tensile strength values. Nevertheless, this positive correlation suggests a

relationship between these strengths, albeit a weak one, as illustrated in Fig. 5a, which aligns with similar findings by Sadeghi et al. (2022), Asif et al. (2022), and Yasir et al. (2022).

Furthermore, the relationship between UCS and the point load test (PLT) results is generally positive. The PLT assesses a rock sample's ability to withstand applied load without breaking, providing insights into its strength characteristics. While not a direct measure of compressive strength, PLT results often positively correlate with UCS values for various rock types, indicating that rocks with higher UCS tend to have higher point load strength index values, as shown in Fig. 5b, in line with studies conducted by Kamran et al. (2022) and Yusof et al. (2023).

Additionally, the correlation between UCS and water absorption (WA), as well as porosity in rocks, is negative. High water absorption and porosity imply more void spaces and lower mechanical strength, while rocks with lower water absorption and porosity typically exhibit higher UCS. This inverse relationship is highlighted in Fig. 5c and d and is supported by research by Asif et al. (2022), Yasir et al. (2022), and Kamran et al. (2022). Moreover, a positive correlation exists between UCS and bulk density, indicating that denser rocks with higher intermolecular bonds often exhibit higher UCS, as depicted in Fig. 5e, supported by studies like Mishra & Basu (2013) and Aziz and Hussein (2021).

Furthermore, a positive correlation exists between UCS and specific gravity in rocks. Rocks with higher specific gravity typically have denser structures and stronger intermolecular bonds, leading to higher UCS values. This positive relationship is illustrated in Fig. 5f and agrees with the findings by Kamran et al. (2022).

Regarding the Los Angeles Abrasion Value (LAAV), there is a negative correlation with UCS. A lower LAAV, indicating higher abrasion resistance, often corresponds to higher UCS, reflecting better durability. This inverse relationship is depicted in Fig. 5g, supported by studies from Kamani and Ajalloeian (2019), Köken (2022), and Kamran et al. (2022).

Additionally, the correlation between LAAV and Impact Value (IV) is negative, meaning aggregates with high resistance to abrasion tend to have high resistance to impact and vice versa. This relationship, shown in Fig. 5h, is corroborated by research from Kamani and Ajalloeian (2019) and Ismail and Abdulwahid (2021). Furthermore, LAAV negatively correlates with soundness, indicating that aggregates with lower LAAV are more likely to maintain their integrity over time, demonstrating better soundness, as shown in Fig. 5i, supported by Sarfraz et al. (2021).

Lastly, the relationship between soundness and porosity is positive, indicating that materials with lower soundness are often more porous, allowing for moisture intrusion, potentially leading to disintegration over time, as seen in Fig. 5j, in line with findings by Abdelhedi et al. (2020) and Kamani & Ajalloeian (2017). These correlations highlight the complex interplay of various factors in determining the mechanical and durability properties of rocks and construction materials.

Tab. 5. Comparison of different limestones with the studied limestones

Geotechnical properties	This Study			Asif <i>et al.</i> , 2022		Rehman <i>et al.</i> (2020)		Naeem <i>et al.</i> (2014)					Ullah <i>et al.</i> (2020)	Sarfraz <i>et al.</i> (2021)		Anjum <i>et al.</i> (2018)
	AF <sub>Fm</sub>	LF <sub>Pal</sub>	NF <sub>Eo</sub>	SF	KF	SSF	KW	MH	KW	LT	SH	SM	WL	MF	ML	KL
Soundness (%)	8.8	2.1	2.3	1.98	1.8	1.88	2.14	–	–	–	–	–	1.007	0.77	0.77	2.54
Los Angeles abrasion value (%)	44.7	205	23.3	22.9	19.96	27.1	20.86	23.93–25.12	14.93–15.85	23.88–24.38	14.08–16.53	14.81–16.92	23.37	25.12	16.93	26.65
Aggregate impact value (%)	33.4	15.1	16.4	14.8	14.48	14.09	14.89	15.36–16.01	11.40–12.71	13.70–15.37	11.80–14.90	11.38–12.08	16.8	20.75	22.03	–
Aggregate crushing value (%)				22.4	19.55	12.84	13.26	–	–	–	–	–	13.1	19.57	19.95	–
Unit weight/Bulk density (g cm <sup>-3</sup> )	2.49	2.55	2.54	1.53	1.51	2.16	2.07	-	–	–	–	–	1.67	-	-	–
Clay lumps and friable particles (%)				0.50	0.37	–	–	-	–	–	–	–	–	–	–	–
Unconfined compressive strength	29.2	39	34	99.35	69.31	–	–	–	–	–	–	–	–	–	–	19.86–39.08
Unconfined tensile strength (MPa)	5.05	7.95	6.05	6	5.8	–	–	–	–	–	–	–	–	–	–	–
Flakiness index				12	15.5	9.97	11.56	13.27–15.78	17.65–19.26	16.15–19.01	12.17–15.23	17.96–19.01	6.5	-	-	16.2–19.0
Elongation index				13	12	12.56	12.07	11.07–13.11	14.23–16.42	10.07–12.20	27.12–28.86	27.01–25.20	7.1	-	-	20.5–25.2
Water absorption (%)	0.33	0.10	0.16	0.72	0.64	0.81	0.89	0.94–1.61	0.60–0.69	0.98–1.36	0.25–0.58	0.38–1.04	0.48	0.65	0.68	0.68
Specific gravity (gcm <sup>-3</sup> )	2.61	2.64	2.62	2.70	2.71	2.68	2.73	2.60–2.63	2.72–2.77	2.70–2.78	2.60–2.64	2.61–2.66	2.7	2.76	2.63	2.72
Aggregate porosity (%)	0.85	0.28	0.42	2.43	2.43	–	–	2.31–2.98	1.76–2.12	2.33–2.69	1.14–1.44	1.04–1.41	–	–	–	–

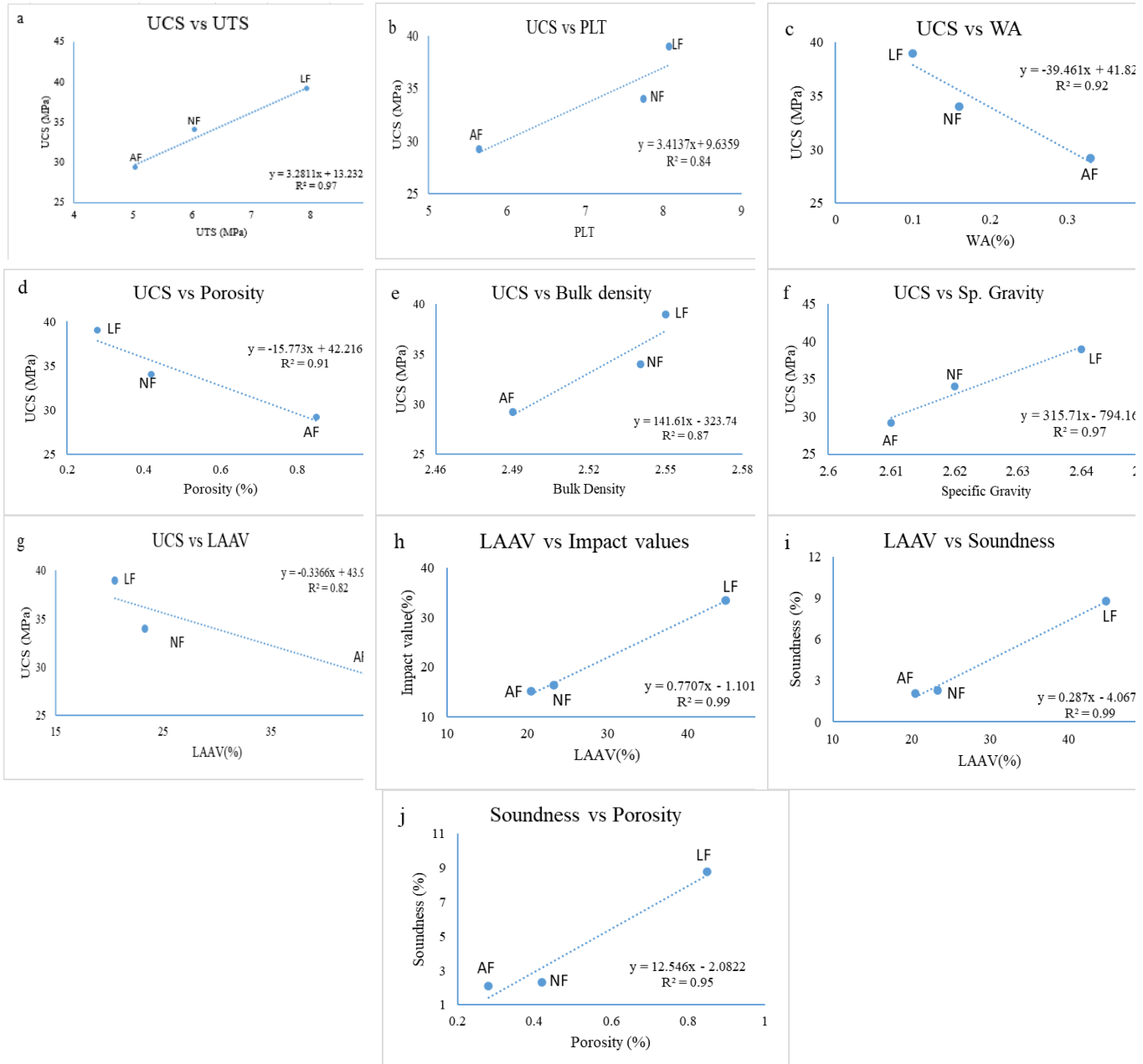


Fig. 5: a-j showing the correlation among the physico-mechanical properties

### Conclusions

The petrographic and geotechnical investigations of limestone from the Nammal (NF<sub>Eo</sub>), Lockhart (LF<sub>Pal</sub>), and Amb (AF<sub>Pm</sub>) Formations underscore their potential as a valuable construction aggregate source. The rocks, classified primarily as mudstone and wackestone, exhibit favorable engineering properties, with Nammal and Lockhart limestone meeting international standards for various physico-mechanical tests. The Amb Formation, while containing a higher percentage of quartz, poses some limitations due to elevated values in parameters like LAAV and Impact values. The correlation between petrographic attributes and strength properties reveals a direct association between calcite content and strength, inversely related to porosity and water absorption. Overall, Nammal and Lockhart limestone emerge as promising materials for road construction, concrete, and engineering applications, offering significant potential for contributing to the country's economic development, particularly in the context of projects under the China-Pakistan Economic Corridor (CPEC).

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